25/ Pon. 20/



NEW iPulse RELOADED

FOR THE CONSTRUCTION SITE AND WORKSHOP

starmix

"Your specialist for the hardest use without interruption of work. GET YOUR IPULSE NOW!"



Starmix quality Made in Germany

starmix Made in Germany. Made for you.

POWERTOOL VACUUM CLEANER

iPulse - unique advantages - patented system

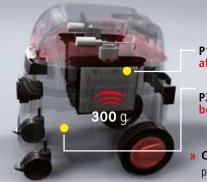
PDM filter control

> ensures clean filters at all times

Intelligent:

- \star Precisely accurate, timely filter cleaning as and when required
- Filter overload is avoided, thus achieving a much better cleaning result
- ★ The vibrating unit is not activated unnecessarily

Pressure differential measurement



P1: Negative pressure after the filter

P2: Negative pressure before the filter

» Constant monitoring of present filter occupancy

The filter cleaning starts immediately if the volume flow falls below the optimal volume flow, and therefore ensures high air flow at all times.

Cleaning power

> 300 g - enormously powerful, perfectly clean filter

Powerful:

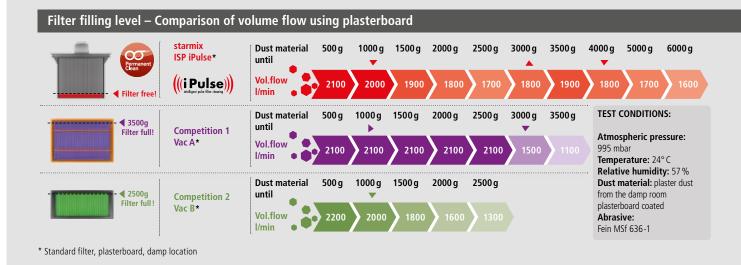
- ★ filter cleaning within only 3.5 seconds per filter
- Thanks to the effective force of 300g, even the most stubborn dust is removed
- ★ Significantly reduced noise

Airflow

> Constantly high - now even 20% more!

Effective:

- ★ Cleaning during operation saves time and money
- ★ The air flow is not interrupted during cleaning, so no dust escapes
- ★ Also suitable for damp dust, water and sludge
- ★ New turbine with 20% more power



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NEW

HIGHLIGHTS - Innovations from iPulse



Smartfix: the 4-point tool that can be used without tools for attaching all transport toolboxes of the "systainer" system. 2 rails expand the storage area of the suction head and offer velcro straps, e.g. for attaching the suction tube. Side grips help to lift and unload the vacuum.



Speed control/selection switch: 2-level speed control for **M-, H- and H-asbestos vacuums** is integrated into the selection switch with which the tube diameter is adjusted. The electronic flow rate monitoring ensures that the warning signal starts when the air speed in the tube is too low.



Rotary vane: the conversion from a fleece filter bag to PE bags requires different air conditions in the container. This is easy to set by simply moving the rotary vane right or left. The filling volume when a fleece filter bag is used is **14 litres**. The filter cartridges are not activated as a result of the closed system. When using a PE bag, the filters are cleaned as required. The filling volume is significantly higher at **25 litres**.



Prevention is indispensable in the construction industry. Just half an hour of drilling can produce up to 5 kg of dust, which stays in the air for hours. Alveolar dust can reach the pulmonary alveoli and cause serious diseases resulting in death.

Dust-free instead of stopping construction. The new TRGS 504 (Technical Rules for Hazardous Substances) prescribes that in general only dust extractors/vacuum cleaners of the dust class M and H are allowed in industry and crafts in Germany.

When inspections are carried out at construction sites, inspectors are entitled to discontinue the activity if a vacuum cleaner is found that has not been approved.

starmix "Safe" and "Safe Plus" vacuums: Starmix vacuum cleaners labelled "programme" comply with the provisions of BG BAU with their M or H dust class equipment and are even eligible for subsidies of up to 200 Euros in conjunction with a so-called BG BAU supplementary kit.



By professionals for professionals The iPulse in the hard practical test of real users.

Anes B. (a carpenter) on the iPulse:

"The suction power of the new iPulse is great! Better than all devices from other manufacturers. Another important argument is that we can transport all our boxes. Only starmix in the future!"



Klaus H. (Assembly operation) using the iPulse:

"Amazing what the iPulse contributes in terms of performance. In addition, other useful details make the daily work routine easier. I think the big wheels and the handle are great, the vacuum is easy to lift up the stairs."



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VACUUM CLEANER SERIES IPULSE

POWERTOOL VACUUM CLEANER





| | | | L | |
|---|--|--|--------------------------|--|
| TECHNICAL INFORMATION: | iPulse L-1635 Basic | iPulse L-1635 Top | SAFETY VACUUM CLEANER | iPulse M-1635 Safe |
| Article no. | 018539 | 018621 | 0,0 | 018935 |
| Included in the scope of delivery | | | | Maam |
| Accessories set | EHP, art. no. 016542 | EWS, art no. 072401 | | *EW, art. no. 044705 |
| Filter bag | 1 unit FBV 25-35 | 1 unit FBV 25-35 | | 3 unit special PE emptying bag |
| The bug | Art. no. 411231 (5 unit pack) | Art. no. 411231 (5 unit pack) | | Art. no. 425764 (5 unit pack) |
| Equipment | | | | |
| Main filter | FKP 4300 (Polyester) Dust retention capacity: 99,9 % art. no. 416069 | FKP 4300 (Polyester) Dust retention capacity: 99,9 % art. no. 416069 | | FKP 4300 (Polyester) Dust retention capacity: 99,9 % art. no. 416069 |
| Pulse filter cleaning | yes – iPulse | yes – iPulse | | yes – iPulse |
| 4-point mounting for toolboxes | no, multifunctional element | yes | | no, multifunctional element |
| Multi-function element | | | | |
| Speed controller | yes, stepless | yes, stepless | | yes, 2-level |
| Appliance socket | yes | yes | | yes |
| Filter control lamp | yes | yes | | yes |
| Push handle | no, optional PH 35, art. no. 445137 | yes | | no, optional PH 35, art. no. 445137 |
| Carrying handle with cable hook/ hose fixing - plug fixation | yes/yes (1 pc. velcro) | yes/yes (2 pcs. velcro) | | yes/yes (1 pc. velcro) |
| Pre-selection switch volume flow/hose ø | no | no | | yes |
| Electronic volume flow monitoring with optical + acoustic warning function | no | no | | yes |
| Rotary vane for flexible use of fleece filter bags and PE emptying bags | yes | yes | | yes |
| Fastening for intake manifold | yes | yes | | yes |
| Soft start/after-run | yes | yes | | yes |
| Water level detection | yes | yes | | yes |
| Antistatic equiped | yes | yes | | yes |
| Accessory holder | no, optional | yes | | no, optional |
| Technical Data | | | | |
| Nominal capacity (max.) Watt | 1600 | 1600 | | 1600 |
| Volume flow (max.) measured at the motor head I/s | 75 | 75 | | 75 |
| Volume flow (max.) measured at the end of the hose I/s | 45 | 45 | | 45 |
| Vacuum (max.) measured at the motor head mbar | 280 | 280 | | 280 |
| Vacuum (max.) measured at the end of the hose mbar | 245 | 245 | | 245 |
| Container volume (max.) I gross-dust-water | 35/25/22 plastic | 35/25/22 plastic | | 35/25/22 plastic |
| Sound pressure level dB(A) | 69 | 69 | | 69 |
| Dimensions $L \times B \times H$ (*incl. push handle) | 53 × 40 × 56 | 53 × 40 × 92* | | 53 × 40 × 56 |
| Weight kg | 15,6 | 16,8 | | 15,6 |
| Power cable length m | 8 (rubber, H05RR-F), red | 8 (rubber, H05RR-F), red | | 8 (rubber, H07RN-F), red |
| Maximum reach m | 11.0 - 12.0 | 13.0 - 14.0 | | 13,0 |

Scope of delivery:

Safe plus

*Accessories set EWA individual parts can be ordered only

 $1 \times$ suction hose AS, ø 35 mm x 5 m, art. no. 426563

1 × connecting sleeve, stepped, art. no. 425719



Safe *Accessories set EW 044705



 $1\times$ suction hose, ø 35 mm x 5 m, art. no. 413235 $1\times$ connecting sleeve, stepped, art. no. 425719

Top *Accessories set EWS 072401

 $1 \times$ suction hose, ø 35 mm × 5 m, art. no. 413235

 $1 \times$ tube handle, stainless steel, supplementary air slide, art. no. 421445

 $2 \times$ suction tubes, stainless steel (each 50 cm), art. no. 424842

1 × crevice nozzle (22 cm long), art. no. 417011

1 × connecting sleeve, stepped, art. no. 425719

 $1 \times$ dust nozzle 37 with hard floor inser, art. no. 414706



| iPulse M-1635 Safe Plus | iPulse H-1635 Safe Plus | iPulse H-1235 Asbest Safe Plus | OPTIONAL ACCESSORIES: |
|--|---|---|--|
| 018638 | 018614 H | 018645 H H | Push handle FB 35 |
| *EWA, individual parts only | *EWA, individual parts only | *EWA, individual parts only | Push nandle FB 35 Art. no. 445137 |
| 3 unit special PE emptying bag art. no. 425764 (5 unit pack) | 3 unit special PE emptying bag art. no. 425764 (5 unit pack) | 3 unit special PE emptying bag(asbes- tos) art. no. 425757 (5 unit pack) | |
| FKP 4300 (Polyester) Dust retention capacity: 99,9 % art. no. 416069 | FKP 4300 HEPA (Polyester) Dust retention capacity: 99,995 % art. no. 419190 | FKP 4300 HEPA (Polyester) Dust retention capacity: 99,995 % art. no. 419190 | \sim |
| yes — iPulse | yes — iPulse | yes — iPulse | |
| yes | yes | yes | Accessory holder |
| yes, 2-level | yes, 2-level | yes, 2-level | Art. no. 445113 |
| yes | yes | yes | |
| yes | yes | yes | |
| yes | yes | yes | |
| yes/yes (2 pcs. velcro) | yes/yes (2 pcs. velcro) | yes/yes (2 pcs. velcro) | FILL |
| yes | yes | yes | |
| yes | yes | yes | |
| yes | yes | yes | Relingset |
| yes | yes | yes | Art. no. 445106 left and right, with fastening material |
| yes | yes | yes | (2 × velcro, 4 × Spax screws) |
| yes | yes | yes | |
| yes | yes | yes | |
| yes | yes | yes | |
| 1600 | 1600 | 1200 | |
| | 1600 | 1200 | |
| 75 | 75 | 70 | |
| 45 | 45 | 40 | |
| 280 | 280 | 265 | Get your starbox |
| 245 | 245 | 230 | Gerjow |
| 35/25/22 plastic | 35/25/22 plastic | 35/25/22 plastic | filled with various accessories more information at |
| 69 | 69 | 69 | starmix.de/en/accessories |
| 53 × 40 × 92* | 53 × 40 × 92* | 53 × 40 × 92* | |
| 16,8 | 16,8 | 16,8 | |
| 8 (rubber, H07RN-F), red | 8 (rubber, H07RN-F), red | 8 (rubber, H07RN-F), red | |
| 13,0 | 13,0 | 13,0 | |
| | | | |



Basic

*Accessories set EHP 016542

1× suction hose, ø 35 mm × 3,2 m, art. no. 413228 1× tube handle, plastic with supplem. air slide, art. no. 424804 2× suction tube, plastic (je 50 cm), art. no. 424859 1× crevice nozzle (22 cm long), art. no. 417011 1× rubber nozzle (23 cm long), art. no. 425696 1× floor nozzle BG Bau, art. no. 440941

