IMPACK PRO Series

fully automated continuous sealer packaging machine

*Packaging**Intelligence**

Impack **pro** 40   continuous sealer

IMPACK PRO Series

Fully automated continuous sealer packaging machine

Technical Specifications

Sealer Bar Opening:	250mm
Max. Conv. Speed:	30 mt/min (adjustable)
Max. Cycle:	60 cycle/min (example:DIN A4 form)
Max. Roll Diameter:	300mm standard (adjustable)
Working Height (D):	860mm
Compr. Air Supply:	6 Bars (optionally removable)
Film Types:	POF: 7-37µm. - PE/PP/OPP/CPP20-60µm.
Color:	Customised,(dark gray+light gray RAL7035)

	Impack Pro 20	Impack Pro 40	Impack Pro 80
Cross Sealer Length:	300mm	530mm	920mm
Conveyor Belt Width (A):	200mm	400mm	800mm
Max. Film Width:	650mm	650mm	1000mm
Installed Power:	400V, 5 Ampere 3 phase	400V, 6 Ampere 3 phase	400V, 7 Ampere 3 phase
Average Comsumption:	Max: 3,7Kw ort. 1,9Kw	Max: 3,7Kw, ort. 1,9Kw	Max: 3,7Kw, ort. 1,9Kw
Dimensions (BxCxE):	1020x2120x1500mm (40x83x59")	1270x2120x1500mm (50x83x59")	1600x2700x1500mm (63x106x59")
Palletized Size (BxCxE):	1250x2320x1600mm (49x91x63")	1470x2320x1600mm (58x91x63")	1800x2900x1600mm (71x114x63")
Weight (Net / Gross):	624 kg / 690 kg (1376 lbs / 1521 lbs)	780 kg / 860 kg (1720 lbs / 1896 lbs)	1410 kg / 1550 kg (3109 lbs / 3417 lbs)

Advantages:
- Very compact and new esthetic 'Pro' design
- Continuous side sealer provides unlimited length packaging ability
- Very fast and flawless sealing property by Servo driven vertical sealer
- Easy to integrate with the production lines directly
- Recordable and re-callable package parameter settings

Features:
- Automatic length detection by sensor synchronized encoder control
- User-friendly color touch screen operator panel
- Automatic packaging film drive with tension control
- Automatic trim winder with tension control
- Feeding frequency control by sensor detection and PLC control

Sealing:
- Center-Seal property provides accurate and linear sealing line
- Adjustable precision and pressure on cutting and sealing force
- PID controlled sealing temperature inserted by touch panel
- Alternative sealing blade structures for various packaging material
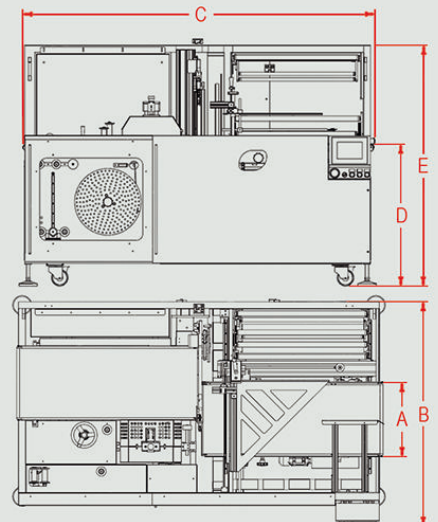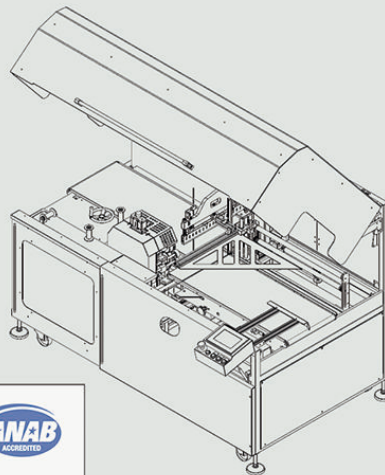- Product clearance control under seal bar by sensor

Flexibility:
- Easily adjustable wrt. varying product sizes and capacity
- Various language options and adaptable touch keyboard
- Memory Receipt property for prompt adjustments
- Perfect sealing blade design compatible with varying thicknesses

Optional:
- Solenoid actuator for side sealer: Free of compressed air requirement
- Printed film applicability by marker detection sensor and programming
- Center folder system for single layer flat film applicaiton
- Ability to control additional conveyors by inverters

Quality:
- ISO9001 quality standards with the relevant norm's confirmation
- World-wide brands for all mechanical, electrical and pneumatic components
- CE certifications, complies with the latest CE directives
- One year warranty on non-wearable parts (extendable)
- Manufacturer's guarantee for spare part stock and after sales support
- Manufacturer's guarantee for spare part stock availability up to 5 years

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