

FILARC PZ6163

A metal cored wire alloyed with 17% Cr and 1% Mo used with M21 shielding gas.

Classifications Weld Metal:	EN 14700:T Fe7, DIN 8555:MF5-400GC
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Welding Current:	DC+
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Typical Weld Metal Analysis %				
C	Mn	Si	Cr	Mo
0.17	0.53	0.83	16.6	1.08

Deposition Data				
Diameter	Current	Voltage	Wire Feed Speed	Deposition Rate
1.6 mm	150-450 A	21-40 V	2.4-11.9 m/min	1.8-9.0 kg/h