

OK AristoRod 13.12

Typical Wire Composition %					
C	Mn	Si	Ni	Cr	Mo
0.11	1.00	0.65	0.02	1.18	0.42

Deposition Data				
Diameter	Current	Voltage	Wire Feed Speed	Deposition Rate
0.8 mm	80-280 A	18-28 V	2,7-14,7 m/min	1-5,4 kg/h
1.0 mm	80-280 A	18-28 V	2,7-14,7 m/min	1-5,4 kg/h
1.2 mm	120-350 A	20-33 V	2,7-12,4 m/min	1,5-6,6 kg/h
1.6 mm	225-480 A	26-38 V	3,1-12 m/min	3,3-11,6 kg/h