

# OK AristoRod 13.26

## Typical Wire Composition %

C	Mn	Si	Ni	Cr	Mo	Cu
0.095	1.32	0.80	0.84	0.12	0.02	0.30

## Deposition Data

Diameter	Current	Voltage	Wire Feed Speed	Deposition Rate
0.8 mm	80-280 A	18-28 V	2,7-14,7 m/min	1-5,4 kg/h
1.0 mm	80-280 A	18-28 V	2,7-14,7 m/min	1-5,4 kg/h
1.2 mm	120-350 A	20-33 V	2,7-12,4 m/min	1,5-6,6 kg/h
1.4 mm	120-350 A	20-33 V	2,7-12,4 m/min	1,5-6,6 kg/h
1.6 mm	225-480 A	26-38 V	3,1-8,1 m/min	3,3-0 kg/h